

Work Order ID 82779

82779

Page 1

April-10-12 7:03:24 AM

Item ID: D206-802-027

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Passenger Door Opener Installation, LH

Start Date: 4/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/10/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D407-802-2

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-027 CHG001

Sr/wh/10

mw 12/04/10

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

(H)

12/4/20 sp

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

Sr/wh/10

(H)

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Start Date: 4/10/12

Start Qty: 1.00

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Cust Item ID:

Required Date: 4/10/12

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

Memo

0.00

0.00

PPD 42715

(Handwritten mark)

(Handwritten mark)

Identify and pack for shipping as per PPPDD206-802-027

Location: _____

PPP rev: _____

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MC 12/04/10

12-04-10

Picklist Print

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Work Order ID: 82779

Parent Item: D206-802-027

Parent Item Name: Passenger Door Opener Installation, LH






Start Date: 4/10/12

Required Date: 4/10/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D3552-17 Door Prop		Manufactured	No			105	Each	13.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272		5							
				64338		4							
				65120		1							
				ST276		8							
				69670		8							
 D3622-5 Ball Stud		Manufactured	No			105	Each	18.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST058		18							
				80406		18							
 D4110-1 Door Doubler, LH		Manufactured	No			105	Each	4.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		4							
				64354		4							
 D4112-1 Aft Sill Doubler		Manufactured	No			105	Each	10.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST130		10							
				72212		10							
 CR3242-4-2 Rivet		Purchased	No			105	Each	212.0000	5	5		12/4/10	rd SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST331		212							
				116583		12							
				117423		100							
				120717		100							

Picklist Print

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Work Order ID: 82779

Parent Item: D206-802-027

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 4/10/12

Required Date: 4/10/12

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Rivet

Purchased

No

105

Each

5,022.0000

4

Location

Loc Qty

Loc Code

ST317

5022

6874

5022

MS20600-AD4W2

Rivet

Purchased

No

105

Each

287.0000

5

Location

Loc Qty

Loc Code

ST321

287

116391

5

116471

4

116805

4

117601

1

117885

10

119638

3

120142

160

121011

100

MS21073L5

nut plate

Purchased

No

105

Each

26.0000

2

Location

Loc Qty

Loc Code

ST302

16

117395

16

ST303

10

120986

10

NAS1149C0532R

WASHER

Purchased

No

105

Each

413.0000

6

Location

Loc Qty

Loc Code

ST297

413

116373

1

116513

53

119736

359

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Shop Packet Print

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Picklist Print

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Parent Item: D206-802-027

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 4/10/12

Required Date: 4/10/12

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0563R

Purchased

No

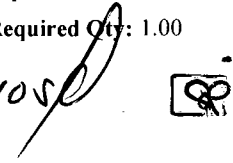
105

Each

404.0000

6

Washer

10/4/10 SP 

Location

Loc Qty

Loc Code

ST296

200

120422

200

ST297

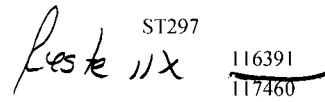
204

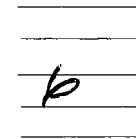
116391

4

117460

200

Rest ix 



5.3 D206-802-027/-028 Passenger Door opener Kits

Qty -027	Qty -028	Part Number	Description
		D206-802-027	PASSENGER DOOR OPENER KIT, LH
		D206-802-028	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
2	2	D3622-5	BALL STUD
1		D4110-1	DOOR DOUBLER, LH
	1	D4110-2	DOOR DOUBLER, RH
1	1	D4112-1	AFT SILL DOUBLER
5	5	CR3242-4-2	RIVET
4	4	MS20426AD4-5	RIVET
5	5	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER